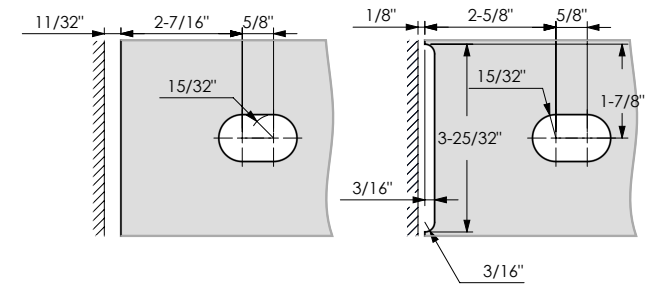
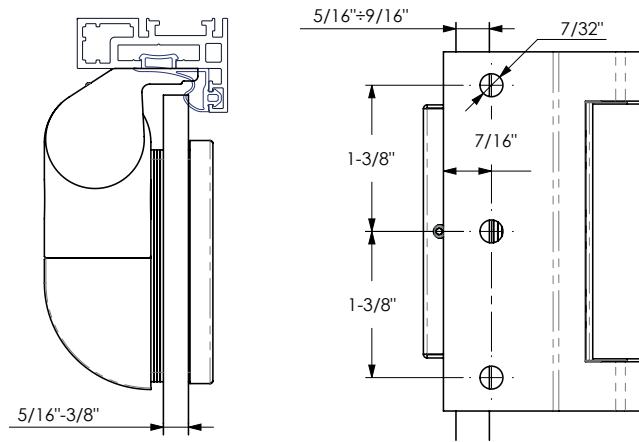
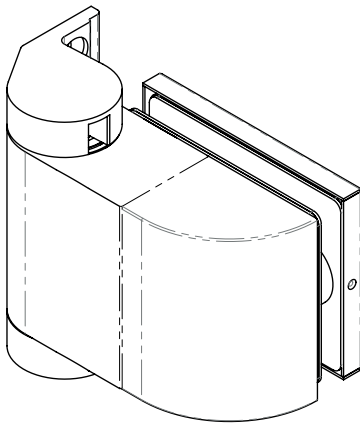




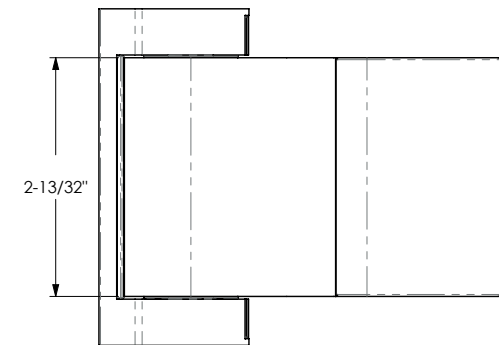
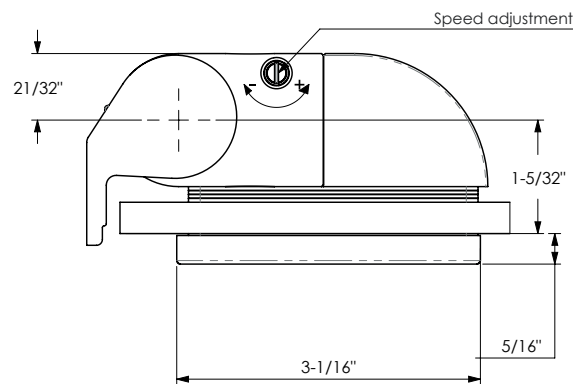
Casma Latus 80 Wall-Mount Round Hinge

SKU: 4L81SMBL



	*
MAX 154 LBS	
	**
max 35-7/16"	

	**
MAX 200LBS	
	**
max 39-3/8"	

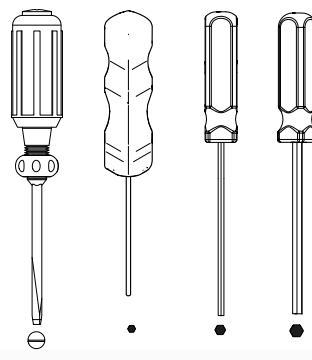


T-3049_04/2026

Casma Latus 80 Wall-Mount Round Hinge

Installation Instructions

1.



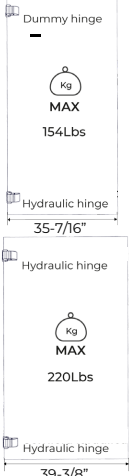
 Assembly description.

 Technical specification.

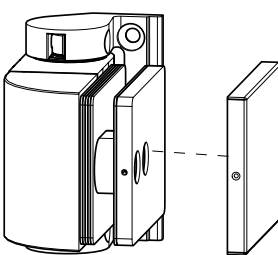
2. Glass Preparation



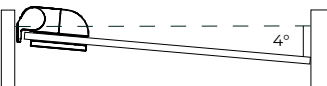
3.



4. Cover

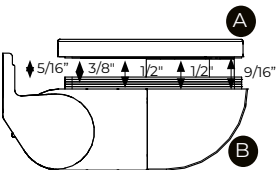


5. Preload 4°



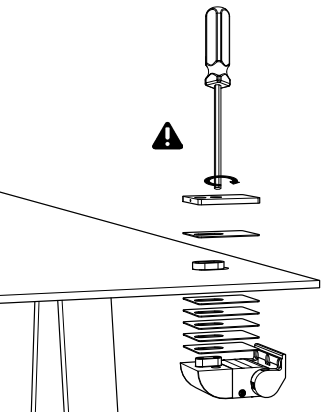
 Preload 4° (hydraulic hinge).

6. Gaskets



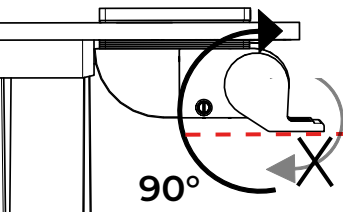
Glass Thickness	Gaskets SIDE A	Gaskets SIDE B
5/16"	1	5
3/8"	1	3
15/32"	1	1
1/2"	1	1
9/16"	1	1

7. Mounting hinge on glass



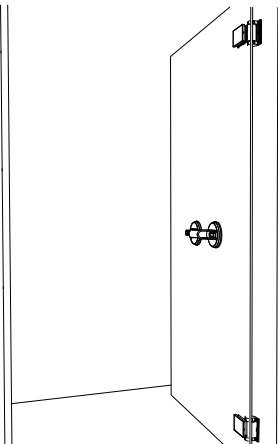
8. Prepare to install

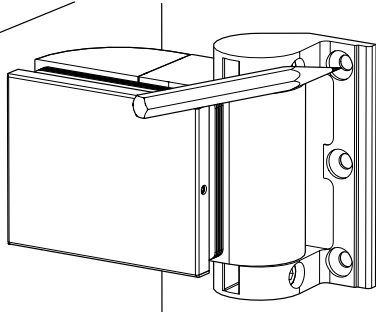
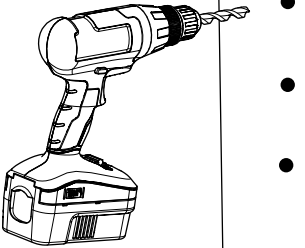
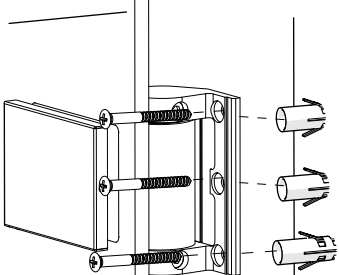
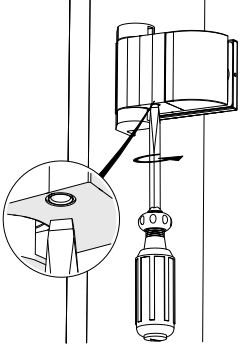
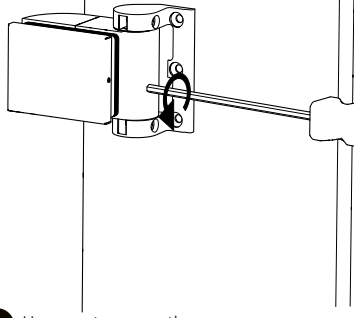
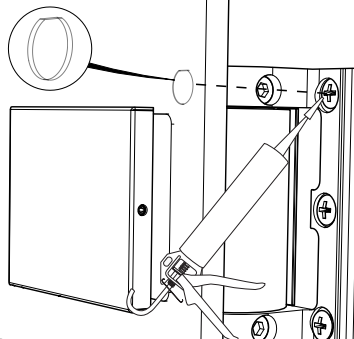
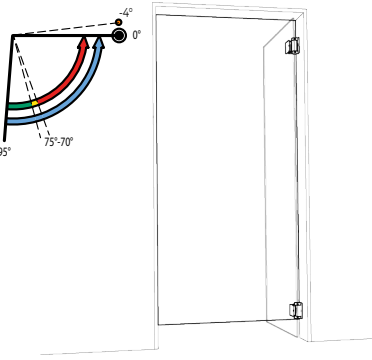
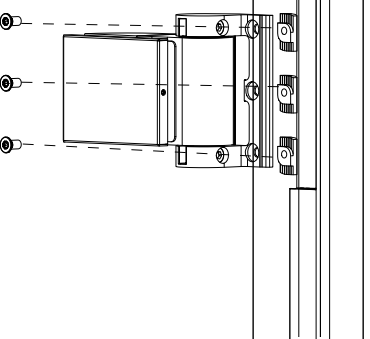
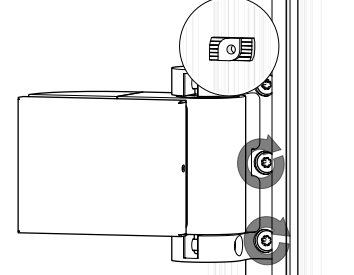
 Rotate 90° the wing.



 Do not force over 90°.

9. Door installation



10. Door installation 	11. Door installation 	12. Door installation 
13. Speed adjustment i Regulation speed valve.  i Regulation speed (only for hydraulic hinges). Turning the screw clockwise the speed Decreases, in the opposite side the speed Increases.	14. Cover fixing  i Unscrew to secure the cover. i Screw to remove the cover.	15. Cap installation i Attention just one side is in finishes And the other one is raw. i Shaped cap to be removed.  i Silicone
16. Pay attention Mechanical lock ! Violent opening further than 95° could Unhinge the door.  i Attention mechanical lock at the opening.	17. On profile 41AL application  i Cut the gasket and than fix the components.	18. On profile 41AL application  i Turn the screw to fix the insert.